General

Dial

Pilot

Proportional

Precision

Water



51R Regulators - Relieving

- Pressure reference indicating dial face
- Non-rising, pressure-adjustment dial
- Self-relieving
- Full pressure adjustment in less than one full turn
- Recommended for pilot-air applications
- · Constant bleed, piston operated
- 1/4" port (NPT, BSPP)







Port size	Description	Part number
1/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	51R126RA
1/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	51R125RA

Operating information

Adjusting pressure range: 2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar) Bleed Rate: 0.05 scfm (0.02 dm³/s, ANR) 32°F to 150°F (0°C to 65.6°C) Operating temperature (max):

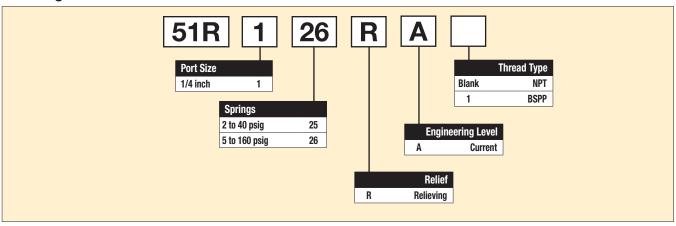
Supply pressure (max): 300 psig (20.7)

Flow capacity[†]: 0.7 scfm (0.3 dm³/s, ANR)

Weight: 1.3 lb (0.5 kg)

† scfm = Inlet pressure 100 psig (6.9 bar) inlet. Secondary pressure 90 psig (6.2 bar).

Ordering information:







Air Preparation Products

Regulator Products

Material Specifications

Semi-Precision Regulators

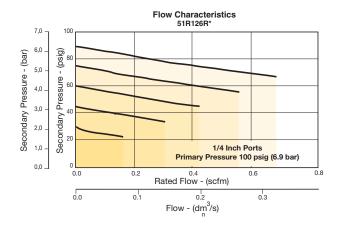
Body	Zinc
Bonnet	Zinc / brass
Piston	Acetal
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / nitrile / acetal

Repair and Service Kits

Adjustment dial knob	RRP-16-024
O-ring, repair kit	GRP-95-260
Piston and bonnet repair kit	RRP-95-765
Spring, regulation, belleville washer, 2 to 40 psig (2.8 bar)	RRP-95-906
Spring, regulation, belleville washer, 5 to 160 psig (11.0 bar)	RRP-95-905
Tamper resistant kit	RRP-95-585
Valve, pilot with o-ring and valve spring	RRP-96-934
·	

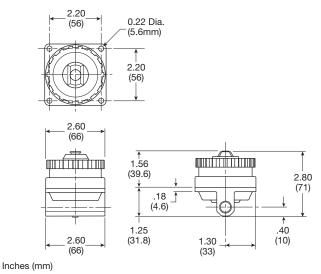
Flow Charts

51R 1/4" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.





General

Dial

Proportional

Pilot

Precision

52R Regulators - Relieving

- Balanced poppet design
- Non-rising, pressure-adjusting dial
- High-relief flow (3/16" relief orifice)
- Two 1/4" gauge ports
- Constant bleed, piston operated
- 1/4", 3/8", 1/2", 3/4" ports (NPT, BSPP)



Port size	Description	Part number
1/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	52R126RA
1/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	52R125RA
3/8"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	52R226RA
3/8"	Low pressure 2 to 40 psig (0.14 to 3 bar)	52R225RA
1/2"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	52R326RA
1/2"	Low pressure 2 to 40 psig (0.14 to 3 bar)	52R325RA
3/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	52R426RA
3/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	52R425RA





Operating	information
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Adjusting pressure range: 2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar)

Bleed Rate: 0.05 scfm (0.02 dm³/s, ANR)

Operating temperature (max): 32°F to 150°F (0°C to 65.6°C)

Supply pressure (max): 300 psig (20.7)

Flow capacity[†]: 1/4" 117 scfm (55.2 dm³/s, ANR) 3/8" 180 scfm (85 dm³/s, ANR)

1/2" 195 scfm (92 dm³/s, ANR) 3/4" 220 scfm (103.8 dm³/s, ANR)

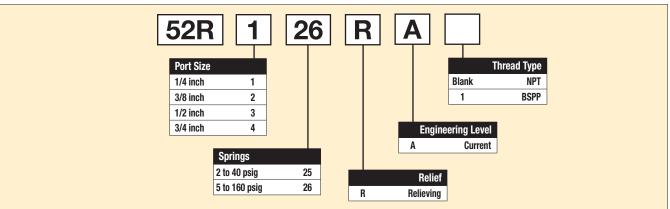
Gauge ports: Two ports 1/4"

(can be used as additional high flow 1/4 inch outlet ports)

Weight: 2.3 lb (1.04 kg)

 † scfm = Inlet pressure 100 psig (6.9 bar) inlet. Secondary pressure 90 psig (6.2 bar).

Ordering information:







Regulator Products

Air Preparation Products

Semi-Precision Regulators

Material specifications

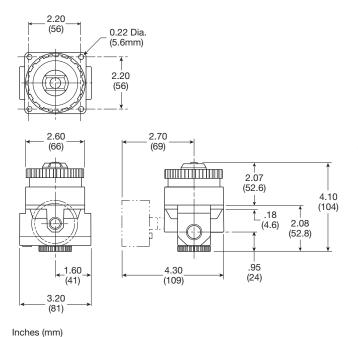
Body	Zinc
Bonnet	Zinc / brass
Piston	Acetal
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / nitrile / acetal

Repair and Service Kits

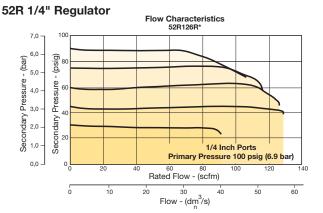
Adjustment dial knob	RRP-16-024
O-ring, repair kit	GRP-95-260
Piston bottom and o-ring seal	RRP-95-192
Pistons and bonnet repair kit	RRP-95-766
Spring, regulation, belleville washer – 2 to 40 psig range	RRP-95-906
Spring, regulation, belleville washer – 5 to 160 psig range	RRP-95-905
Tamper resistant kit	RRP-95-585
Valve, main with U-cup seal & bottom plug	RRP-95-914
Valve, main with U-cup seal	RRP-95-151
Valve, pilot with o-ring and valve spring	RRP-96-934

MARNING

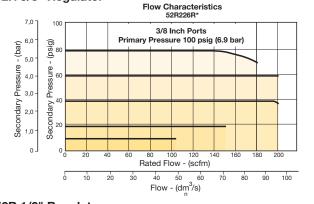
Product rupture can cause serious injury.
Do not connect regulator to bottled gas.
Do not exceed Maximum primary pressure rating.



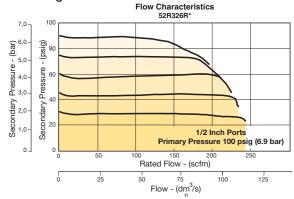
Flow Charts



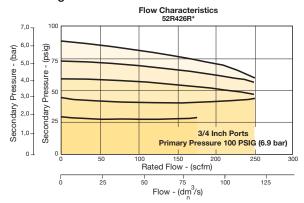
52R 3/8" Regulator

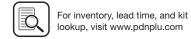


52R 1/2" Regulator



52R 3/4" Regulator





www.parker.com/pneumatics

General

Dial

Proportional

Pilot

Precision

Water

53R Regulators - Relieving

- Balanced poppet design
- Non-rising, pressure-adjusting dial
- High-relief flow (3/16" relief orifice)
- Two 1/4" gauge ports
- Constant bleed, piston operated
- 3/4", 1", 1-1/4" ports (NPT, BSPP)

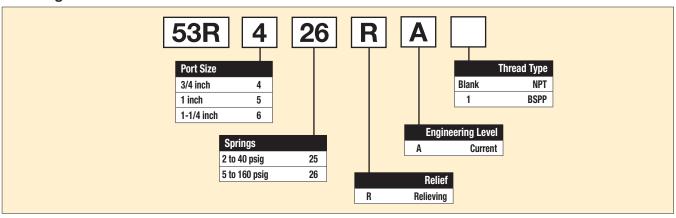




Port		
size	Description	Part number
3/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	53R426RA
3/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	53R425RA
1"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	53R526RA
1"	Low pressure 2 to 40 psig (0.14 to 3 bar)	53R525RA
1-1/4"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	53R626RA
1-1/4"	Low pressure 2 to 40 psig (0.14 to 3 bar)	53R625RA

Operating in	formation	1	
Adjusting pressure	range:	2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar)	
Bleed Rate:		0.05 scfm (0.02 dm ³ /s, ANR)	
Operating temperature (max):		32°F to 150°F (0°C to 65.6°C)	
Supply pressure (m	ax):	300 psig (20.7)	
Flow capacity [†] :	3/4" 1" 1-1/4"	400 scfm (188.8 dm³/s, ANR) 650 scfm (306.8 dm³/s, ANR) 700 scfm (330.4 dm³/s, ANR)	
Gauge ports:		Two ports 1/4" (can be used as additional high flow 1/4 inch outlet ports)	
Weight:		2.3 lb (1.04 kg)	
† scfm = Inlet pressur	e 100 psig (6.9	bar) inlet. Secondary pressure	

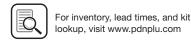
Ordering information:



80 psig (5.5 bar).







Air Preparation Products **Regulator Products**

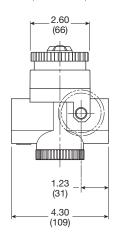
Material Specifications

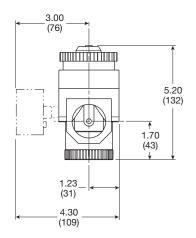
Body	Zinc
Bonnet	Zinc / brass
Piston	Acetal
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / nitrile / acetal

Repair and Service Kits

Adjustment dial knob	RRP-16-024
O-ring, repair kit	GRP-95-261
Piston, bottom and o-ring seal	RRP-95-192
Pistons and bonnet repair kit	RRP-95-766
Spring, regulation, belleville washer – 2 to 40 psig range	RRP-95-906
Spring, regulation, belleville washer – 5 to 160 psig range	RRP-95-905
Tamper resistant kit	RRP-95-585
Valve, main with o-ring seal	RRP-95-152
Valve, pilot with o-ring and valve spring	RRP-96-935

2.20 0.22 Dia. (5.6mm) 2.20 (56)

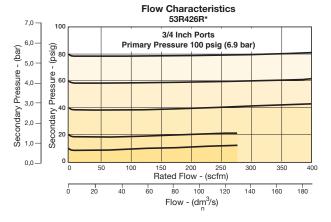




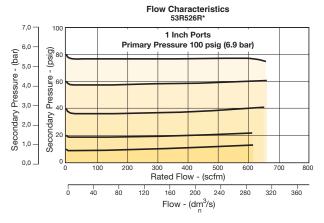
Inches (mm)

Flow Charts

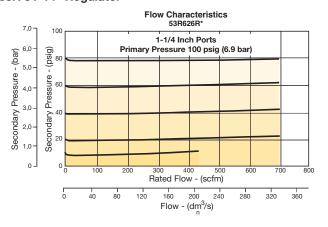
53R 3/4" Regulator



53R 1" Regulator



53R 31-14" Regulator



WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating.

General

Dial

Proportional

Pilot

54R Regulators - Relieving

- Balanced poppet design
- Non-rising, pressure-adjusting dial
- High-relief flow (3/16" relief orifice)
- Two 1/4" gauge ports
- Constant bleed, piston operated
- 1-1/2", 2" ports (NPT, BSPP)





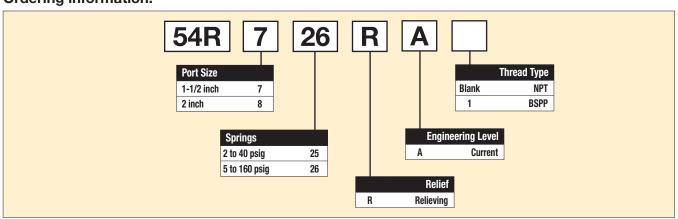
Port		
size	Description	Part number
1-1/2"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	54R726RA
1-1/2"	Low pressure 2 to 40 psig (0.14 to 3 bar)	54R725RA
2"	Standard pressure 5 to 160 psig (0.34 to 11 bar)	54R826RA
2"	Low pressure 2 to 40 psig (0.14 to 3 bar)	54R825RA

Operating information				
Adjusting pressure range:		2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar)		
Bleed Rate:		0.05 scfm (0.02 dm ³ /s, ANR)		
Operating temperature (max):		32°F to 150°F (0°C to 65.6°C)		
Supply pressure (max):		300 psig (20.7)		
Flow capacity [†] :	1-1/2" 2"	1,600 scfm (755 dm³/s, ANR) 1,600 scfm (755 dm³/s, ANR)		
Gauge ports:		Two ports 1/4" (can be used as additional high flow 1/4 inch outlet ports)		

'eight: 9 lb (4.1 kg)

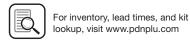
 † scfm = Inlet pressure 100 psig (6.9 bar) inlet. Secondary pressure 80 psig (5.5 bar).

Ordering information:









Air Preparation Products

Regulator Products

Material Specifications

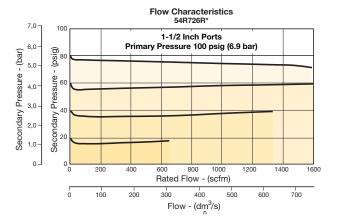
Body	Zinc
Bonnet	Zinc / brass
Piston	Zinc
Seals	Nitrile
Springs	Steel
Valve assembly	Brass / nitrile / acetal

Repair and Service Kits

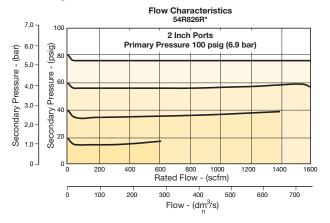
•	
Adjustment dial knob	RRP-16-024
O-ring, repair kit	GRP-95-262
Piston, bottom and o-ring seal	RRP-95-192
Pistons and bonnet repair kit	RRP-95-766
Spring, regulation, belleville washer – 2 to 40 psig range	RRP-95-906
Spring, regulation, belleville washer – 5 to 160 psig range	RRP-95-905
Spring, main valve	RRP-95-024
Tamper resistant kit	RRP-95-585
Valve, main with o-ring seal	RRP-95-153
Valve, pilot with o-ring and valve spring	RRP-96-935

Flow Charts

54R 1-1/2" Regulator



54R 2" Regulator



⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating. General

Dial

Pilot

Proportional

Precision

Water



